

5/25

Split A

DART AEROSPACE LTD	Work Order:	23340 A
Description: Wearplate	Part Number:	D3319-1
Dwg: D3319 Rev. A page 1	Qty:	30 Y
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AS	05.06.13	30
2	PG	Issue P/O: 2003792 Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3319 Possible Supplier: Industrial Laser Material release note is required	AS	05/10/11	30
3	RG	Receive and inspect for transit damage Ensure material release note is attached	CL	05/10/25	31
4	QC6	Inspect dimensions as per inspection template D3319-1T1	J	05-11-16	30 PTO
5	GA	Deburr if necessary		N/A	
6	GB	Form using DT8326 & DT8261 as per Dwg D3319 Dwg Rev: D	SB	05/11/17	30
7	GB	Form flat on press using DT8776 block Dwg Rev: B	SB	05/11/17	30
8	QC6	Inspect dimensions as per Dwg D3319	MA	05/11/23	30
9	WS	Weld hard surface using D3319-1T2 as per QSI 004 and Dwg D3319 Dwg Rev: B Qty Part Number Description M19100 Batch A/R N/A 7560 Hardcoat Rod M18952	PL	05-11-24	4
10	QC9	Inspect weld	PD	05-11-23	4
11	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	ML	05-11-24	4
12	QC3	Inspect Powder Coat	SB	05/11/24	4
13	ST	Identify on inside surface using a permanent fine point marker with the following: TCCA-PDA, Dart Aerospace Ltd. P/N: D3319-1, B/N: BXXXXX For Product Eligibility see PDA04-18 and Stock	CL SB	05/11/24 05/11/24	4 4
14	AC	Cost / part:	Jue	05-11-24	4
15	DC	Close W/O inspect Level 21	LP	05/11/24	4

Rev	Date	Change	Revised By	Approved
A	05.05.12	New issue	KJ/JLM	

PRELIMINARY ISSUE